SIEMENS

Data sheet 6ES7352-5AH01-0AE0

Figure similar

SIMATIC S7-300, FM352-5 with NPN output, High Speed Boolean Processor, for high-speed linking, 12 DI, 8 DO, 1 encoder interface for RS422 incr./SSI encoder

Supply voltage	
Load voltage L+	
● Rated value (DC)	24 V
● permissible range, lower limit (DC)	20.4 V
● permissible range, upper limit (DC)	28.8 V
● Reverse polarity protection	Yes
Input current	
from load voltage1L+, max.	150 mA; typ. 60 mA
from load voltage 2L+ (without load), max.	200 mA; typ. 60 mA, DI/DO supply
from load voltage 3L+ (with encoder), max.	600 mA; typ. 80 mA plus encoder supply
from load voltage 3L+ (without load), max.	200 mA; typ. 80 mA
from backplane bus 5 V DC, typ.	135 mA
Encoder supply	
5 V encoder supply	
● 5 V	Yes
● Short-circuit protection	Yes; Electronic overload protection; no protection on applying a normal or counter voltage.
● Output current, max.	250 mA
24 V encoder supply	
● 24 V	Yes
● Short-circuit protection	Yes; Overvoltage and overheating protection if overloaded; diagnostics if output reaches temperature limit; no protection on applying a normal or counter voltage
● Output current, max.	400 mA
Power loss	
Power loss, typ.	6.5 W
Memory	
Type of memory	RAM
Memory size	128 kbyte; required for operation, MMC
Digital inputs	
Number of digital inputs	8; Standard and up to 12 with 24 V DC encoder inputs as digital inputs
Input voltage	
● Rated value (DC)	24 V
● for signal "0"	-30 to +5 V
● for signal "1"	+11 to +30V
Input current	
● for signal "0", max. (permissible quiescent current)	1.5 mA
● for signal "1", typ.	3.8 mA
Input delay (for rated value of input voltage)	
● Input frequency (with a time delay of 0.1 ms), max.	200 kHz

● programmable digital filter delay	None, 5 µs, 10 µs, 15 µs, 20 µs, 50 µs, 1.6 ms
● Minimum pulse width for program reactions	1 µs, 5 µs, 10 µs, 15 µs, 20 µs, 50 µs, 1,6 ms
for standard inputs	
— at "0" to "1", max.	3 µs; typ. 1.5 µs
Cable length	
● shielded, max.	600 m
● unshielded, max.	100 m; Shielded cable recommended if filtering delay is set to less than 1.6 ms
Digital outputs	
Number of digital outputs	8
Current-sinking	Yes
Current-sourcing	No
Short-circuit protection	Yes; Overvoltage protection, thermal protection
● Response threshold, typ.	1.7 to 3.5 A
Limitation of inductive shutdown voltage to	2M -45 V typ., (-40 V to -55 V); comment: no protection against inductive kickback >55 mJ
Controlling a digital input	No
Switching capacity of the outputs	
● on lamp load, max.	5 W
Output voltage	
● Rated value (DC)	24 V
● for signal "0", max.	28.8 V
● for signal "1", max.	0.5 V
Output current	
● for signal "1" rated value	0.5 A; At 60 °C
● for signal "1" permissible range for 0 to 60 °C, min.	5 mA
● for signal "1" permissible range for 0 to 60 °C, max.	600 mA
● for signal "0" residual current, max.	1 mA
Output delay with resistive load	
● "0" to "1", max.	1 µs; 0.6 µs 50 mA / 1.0 µs 0.5 A
● "1" to "0", max.	1.5 µs; 1.7 µs 50 mA / 1.5 µs 0.5 A
Parallel switching of two outputs	
● for uprating	Yes; 2
Switching frequency	
● with resistive load, max.	100 kHz; 20 kHz at 0.5 A; 100 kHz at 0.25 A
● with inductive load, max.	2 Hz; 2 Hz at 0.5 A with external commutator diodes; 0.5 Hz at 0.5 A without external commutator diodes
● on lamp load, max.	10 Hz
Cable length	
● shielded, max.	600 m
● unshielded, max.	100 m
Encoder	
Connectable encoders	
● Incremental encoder (symmetrical)	Yes
● Incremental encoder (asymmetrical)	Yes
● Absolute encoder (SSI)	Yes
● 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	1.5 mA
Encoder signals, incremental encoder (symmetrical)	
● Trace mark signals	A, notA, B, notB
● Zero mark signal	N, notN
● Input voltage	5 V difference signal (phys. RS 422)
● Input frequency, max.	500 kHz
● Cable length, shielded, max.	100 m; 100 m with 24 V supply and 500 kHz; 32 m with 5 V supply and 500 kHz
Encoder signals, incremental encoder (asymmetrical)	
● Trace mark signals	A, B
● Zero mark signal	N
● Input voltage	24 V
● Input frequency, max.	200 kHz
● Cable length, shielded, max.	50 m; Cable length, HTL incremental encoder, Siemens, type 6FX2001-4: 50 kHz, 25 m shielded, max., 25 kHz, 50 m shielded, max.
Encoder signals, absolute encoder (SSI)	

● Data signal	DATA, notDATA
● Clock signal	CK, notCK
● Telegram length, parameterizable	13 or 25 bit
● Clock frequency, max.	1 MHz; 125 kHz, 250 kHz, 500 kHz or 1 MHz
● Cable length, shielded, max.	320 m; At 125 kHz
● Monoflop time	settable: 16/32/48/64 µs
● Listening mode	Yes; one or two stations
● Multiturn	Yes; 25 bit message frame
Encoder signal evaluation	
● Counting direction, forward	Yes
● Counting direction, backward	Yes
Response times	
Input- to output response time	5 V input to 24 V output, 0 filter: 1 to 4 µs (typ.); 24 V input to 24 V output, 0 filter: 2 to 6 µs (typ.)
Interfaces	
Point-to-point connection	
● Updating times	PLC interface: 1.7 ms
Interrupts/diagnostics/status information	
Alarms	
● Diagnostic alarm	Yes; 1L, 2L, 3L missing; MMC error; output overload (8); encoder supply overload; differential wire break; parameterization errror; SSI message frame overflow
● Hardware interrupt	Yes; 8 available; for generation by user program
Diagnoses	
● Wire-break in signal transmitter cable	Yes
● Overflow/underflow	Yes
● missing load voltage	Yes
Diagnostics indication LED	
● RUN/STOP LED	Yes
● Module supply 5 V DC (green)	Yes
● I/O status IOF (red)	Yes
● Micro Memory Card error MCF (red)	Yes
● Group error SF (red)	Yes
● Status indicator digital input (green)	Yes; I 0 to I 11
● Status indicator digital output (green)	Yes; Q 0 to Q 7
● Overload encoder supply voltage 24 V F (red)	Yes
● Overload encoder supply voltage 5 V F (red)	Yes
Counter	
Counting range, description	Counting range (16-bit counters): -32 768 to 32 767 (user-specific within this range); counting range (32-bit counters): -2 147 483 648 to 2 147 483 647 (user-specific within this range)
Counting range, lower limit	-2.14748E+9
Counting range, upper limit	2.14748E+9
Counting mode	
● Counting mode, individual	Yes
● Counting mode, continuous	Yes
● Counting mode, periodic	Yes
Potential separation	
between 1L and 2L and 3L	Yes
Potential separation digital inputs	
● Potential separation digital inputs	Yes; Yes CPU, I/O and sensor units are isolated
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
● max.	60 °C
Ambient temperature during storage/transportation	
● min.	-40 °C
● max.	70 °C
configuration / header	
configuration / programming / header	
● Program cycle time (scan)	1 µs
connection method	

required front connector	1x 40-pin
Dimensions	
Width	80 mm
Height	125 mm
Depth	120 mm
Weights	
Weight, approx.	434 g; Module weight: approx. 434 g (with 1L connection and without I/O connection or MMC); shipping weight: approx. 500 g (with bus and 1L connection and without I/O connection or MMC)

last modified: 8/16/2023