## **SIEMENS**

## **Data sheet**

## 6ES7414-3EM07-0AB0



SIMATIC S7-400, CPU 414-3 PN/DP Central processing unit with: Work memory 4 MB, (2 MB code, 2 MB data), interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5) 3rd interface IF 964-DP plug-in (IF1)

Product type designation	CPU 414-3 PN/DP
HW functional status	01
Firmware version	V7.0
Product function	V1.0
Isochronous mode	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	166, WATTER BOOK OF THE TIMORIAGE
Programming package	STEP 7 V5.5 or higher with HSP 262
CiR - Configuration in RUN	OTEL 1 VOICE INIGHER WATTER EST
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	15 µs
Supply voltage	10 40
Rated value (DC)	Power supply via system power supply
nput current	Tower supply via system power supply
from backplane bus 5 V DC, typ.	1.3 A
from backplane bus 5 V DC, max.	1.6 A
from backplane bus 24 V DC, max.	300 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	30 HA, At Cach Di Interface
Power loss, typ.	6.5 W
Power loss, typ.	8 W
lemory	OW
Type of memory	RAM
Work memory	IV-WI
• integrated	4 Mbyte
• integrated  • integrated (for program)	2 Mbyte
• integrated (for data)	2 Mbyte
expandable	No
Load memory	110
expandable FEPROM	Yes; with Memory Card (FLASH)
expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	512 kbyte
expandable RAM	Yes; with Memory Card (RAM)
expandable RAM, max.	64 Mbyte
Backup	·
• present	Yes
with battery	Yes; all data
without battery	No
Battery	

Backup current, typ.	180 μA; up to 40 °C
Backup current, max.	850 μA
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	18.75 ns
for word operations, typ.	18.75 ns
for fixed point arithmetic, typ.	18.75 ns
for floating point arithmetic, typ.	37.5 ns
CPU-blocks	
DB	
Number, max.	6 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	2 000 Number reases 0 to 7000
<ul><li>Number, max.</li><li>Size, max.</li></ul>	3 000; Number range: 0 to 7999 64 kbyte
FC	04 kDyte
• Number, max.	3 000; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	,
Number, max.	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
Number of time alarm OBs	4; OB 10-13
<ul> <li>Number of delay alarm OBs</li> </ul>	4; OB 20-23
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35 (shortest cycle that can be set = 500 $\mu$ s)
<ul> <li>Number of process alarm OBs</li> </ul>	4; OB 40-43
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	3; OB 61-63
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
<ul> <li>Number of background OBs</li> </ul>	1; OB 90
Number of startup OBs	3; OB 100-102
Number of asynchronous error OBs	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class     additional within an error OB	24
Counters, timers and their retentivity	1
S7 counter	
Number	2 048
Retentivity	2 040
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
● Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No times retentive
Time range	

Lauran limit	10
— lower limit	10 ms
— upper limit  IEC timer	9 990 s
	V
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
<ul><li>adjustable, max.</li></ul>	16 kbyte
• preset	8 kbyte
Address area	
I/O address area	
• Inputs	8 kbyte
Outputs	8 kbyte
Process image	
• Inputs, adjustable	8 kbyte
Outputs, adjustable	8 kbyte
<ul><li>Inputs, default</li></ul>	256 byte
Outputs, default	256 byte
consistent data, max.	244 byte
Access to consistent data in process image	Yes
Subprocess images	
Number of subprocess images, max.	15
Digital channels	
• Inputs	65 536
— of which central	65 536
Outputs	65 536
— of which central	65 536
Analog channels	03 000
	4,006
• Inputs	4 096
— of which central	4 096
• Outputs	4 096
— of which central	4 096
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	63
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
<ul> <li>Number of connectable IMs (total), max.</li> </ul>	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
Number of connectable IM 463s, max.	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	1; IF 964-DP
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	1
• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	

• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and
PROFIBUS and Ethernet CPs	number of connections  14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	to 10 mile of 0 to 25. Madder and up to 1 of 0 do 11 to 1 man and of
• required slots	2
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Resolution	1 ms
Deviation per day (buffered), max.	1.7 s; Power off
Deviation per day (unbuffered), max.	8.6 s; For power On
Operating hours counter	
<ul><li>Number</li></ul>	16
<ul> <li>Number/Number range</li> </ul>	0 to 15
<ul> <li>Range of values</li> </ul>	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 h
• retentive	Yes
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
• to IF 964 DP	Yes
Time difference in system when synchronizing via	165
• • •	10 ms
• Ethernet, max.	
• MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports), 1 x PROFIBUS DP (optionally pluggable)
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of other interfaces	1; PROFIBUS DP with IF 964-DP (plug-in option; MLFB: 6ES7964-2AA04-0AB0)
1. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
MPI	
Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
S7 basic communication	Yes
— S7 communication	Yes
	Yes
— S7 communication, as client	
— S7 communication, as server	Yes
PROFIBUS DP master	

Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
Ligardistance     Isochronous mode	Yes
— SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
<ul><li>User data per DP slave, max.</li></ul>	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
<ul> <li>Number of connections</li> </ul>	16
GSD file	http://support.automation.siemens.com/WW/view/en/113652
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
automatic baud rate search	No
<ul> <li>Address area, max.</li> </ul>	32; Virtual slots
User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	·
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
Global data communication	No
S7 basic communication	No
— S7 communication	Yes
— S7 communication  — S7 communication, as client	Yes
— S7 communication, as circle  — S7 communication, as server	Yes
Direct data exchange (slave-to-slave	No
communication)	NO TO THE PERSON OF THE PERSON
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
•	Yes
Autocrossing  Change of IR address at runtime supported	
Change of IP address at runtime, supported	Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Number of connection resources	64
Interface types	
7.	
<ul><li>RJ 45 (Ethernet)</li><li>Number of ports</li></ul>	Yes 2

integrated switch	Yes
Protocols	165
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes
Web server	Yes
Point-to-point connection	No
Media redundancy	Yes
PROFINET IO Controller	165
Transmission rate, max.	100 Mbit/s
Services	100 IVIDIUS
— PG/OP communication	Yes
— S7 communication	Yes
— Isochronous mode	
Shared device	Yes; Only with IRT and the High Performance option Yes
— Shared device  — Prioritized startup	Yes
— Prioritized startup      — Number of IO devices with prioritized startup, max.	32
Number of iO devices with prioritized startup, max.      Number of connectable IO Devices, max.	256
<ul><li>Of which IO devices with IRT, max.</li><li>of which in line, max.</li></ul>	64 64
	256
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	200
— of which in line, max.	61
Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
Activation/deactivation of IO Devices	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
— Number of IO Devices per tool, max.	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO Devices changing during operation (partner ports) are supported
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	$250~\mu s,500~\mu s,1~m s,2~m s,4~m s$ additionally with IRT with high performance:
— Updating time	250 μs to 4 ms in 125 μs frame 250 μs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured
	user data, see PROFINET system description
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	W.
— PG/OP communication	Yes
— S7 communication	Yes
— Isochronous mode	No V
— IRT	Yes
— Prioritized startup	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max.	2
Transfer memory	4.440 bytes Day IO Controller 'III by III by
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	V
acyclic transmission	Yes
cyclic transmission	Yes

Open IF communication	
Open IE communication	62
Number of connections, max.      Legal part numbers used at the system and	62
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
3. Interface	
Interface type	Pluggable interface module (IF)
Plug-in interface modules	IF 964-DP (MLFB: 6ES7964-2AA04-0AB0)
Isolated	Yes
automatic detection of transmission rate	No
Number of connection resources	16
Interface types	
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	
• MPI	No
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
PROFIBUS DP slave	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	16
• Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	96
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes; S7 routing
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
<ul> <li>Isochronous mode</li> </ul>	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV0	Yes
— DPV1	Yes
Address area	
— Inputs, max.	6 kbyte
— Outputs, max.	6 kbyte
User data per DP slave	
<ul> <li>User data per DP slave, max.</li> </ul>	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
<ul> <li>Number of connections</li> </ul>	16
GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	No
<ul> <li>Address area, max.</li> </ul>	32; Virtual slots
<ul> <li>User data per address area, max.</li> </ul>	32 byte
— of which consistent, max.	32 byte
Services	
<ul> <li>PG/OP communication</li> </ul>	Yes
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul><li>— Global data communication</li><li>— S7 basic communication</li></ul>	No No

S7 communication, as alient	Yes
— S7 communication, as client	Yes
<ul><li>— S7 communication, as server</li><li>— Direct data exchange (slave-to-slave</li></ul>	
communication)	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
Redundancy mode	
Media redundancy	
Switchover time on line break, typ.	200 ms
Number of stations in the ring, max.	50
SIMATIC communication	
• S7 routing	Yes
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	62
— Data length, max.	32 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs
Number of connections, max.	62
Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
— Data length, max.  • UDP	Yes; via integrated PROFINET interface and loadable FBs
	62
<ul><li>— Number of connections, max.</li><li>— Data length, max.</li></ul>	1 472 byte
— Data length, max.  Web server	1 472 byte
• supported	Yes
User-defined websites	Yes
Number of HTTP clients	5
Isochronous mode	
	V.
⊢auidistance	Yes
Equidistance  Number of DP masters with isochronous mode	Yes 2
Number of DP masters with isochronous mode	2
Number of DP masters with isochronous mode User data per isochronous slave, max.	2 244 byte
Number of DP masters with isochronous mode User data per isochronous slave, max. shortest clock pulse	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127
Number of DP masters with isochronous mode User data per isochronous slave, max. shortest clock pulse max. cycle	2 244 byte
Number of DP masters with isochronous mode User data per isochronous slave, max. shortest clock pulse max. cycle communication functions / header	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing  • Number of connectable OPs with message processing	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing  • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16 54 byte
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max.  • Size of GD packet (of which consistent), max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 16 54 byte 1 variable
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • communication function / S7 basic communication	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16 54 byte 1 variable  Yes
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • communication function / S7 basic communication  • User data per job, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 16 54 byte 1 variable  Yes 76 byte
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • communication function / S7 basic communication  • User data per job, max.  • User data per job (of which consistent), max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16 54 byte 1 variable  Yes
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • communication function / S7 basic communication • User data per job, max. • User data per job (of which consistent), max.  S7 communication	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • communication function / S7 basic communication • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • communication function / S7 basic communication • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • as server	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • communication function / S7 basic communication • User data per job, max. • User data per job (of which consistent), max.  S7 communication  • supported • as server • as client	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable  Yes Yes Yes Yes
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  • Number of connectable OPs without message processing • Number of connectable OPs with message processing  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max.  • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • communication function / S7 basic communication • User data per job, max. • User data per job (of which consistent), max.  S7 communication  • supported • as server • as client • User data per job, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable  Yes Yes Yes Yes Yes 64 kbyte
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  Number of connectable OPs without message processing Number of connectable OPs with message processing  Number of connectable OPs with message processing  Data record routing  Global data communication  supported  Number of GD loops, max.  Number of GD packets, transmitter, max.  Number of GD packets, receiver, max.  Size of GD packets, max.  Size of GD packet (of which consistent), max.  S7 basic communication  communication function / S7 basic communication  User data per job, max.  User data per job (of which consistent), max.  S7 communication  supported  as server  as client  User data per job, max.  User data per job, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable  Yes Yes Yes Yes
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  Number of connectable OPs without message processing Number of connectable OPs with message processing  Number of connectable OPs with message processing  Data record routing  Global data communication  Supported  Number of GD loops, max.  Number of GD packets, transmitter, max.  Number of GD packets, receiver, max.  Size of GD packets, max.  Size of GD packet (of which consistent), max.  S7 basic communication  communication function / S7 basic communication  User data per job, max.  User data per job (of which consistent), max.  S7 communication  supported  as server  as client  User data per job, max.  User data per job (of which consistent), max.  S5 compatible communication	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable  Yes Yes Yes 464 kbyte 462 byte; 1 variable
Number of DP masters with isochronous mode  User data per isochronous slave, max. shortest clock pulse max. cycle  communication functions / header  PG/OP communication  Number of connectable OPs without message processing Number of connectable OPs with message processing  Data record routing  Global data communication  supported  Number of GD loops, max.  Number of GD packets, transmitter, max.  Number of GD packets, receiver, max.  Size of GD packets, max.  Size of GD packet (of which consistent), max.  S7 basic communication  communication function / S7 basic communication  User data per job, max.  User data per job (of which consistent), max.  S7 communication  supported as server as client User data per job, max.  User data per job, max.	2 244 byte 1 ms; 0.5 ms without use of SFC 126, 127 32 ms  Yes 63 63; When using Alarm_S/SQ and Alarm_D/DQ Yes  Yes 8 8 8 16 54 byte 1 variable  Yes 76 byte 1 variable  Yes Yes Yes Yes Yes 64 kbyte

<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
communication functions / PROFINET CBA (with set target commu	nication load) / header
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	150
<ul> <li>Total of all master/slave connections</li> </ul>	4 500
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	45 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	45 000 byte
Number of device-internal and PROFIBUS interconnections	1 000
Data length of device-internal und PROFIBUS interconnections, max.	16 000 byte
Data length per connection, max.	2 000 byte
performance data / PROFINET CBA / remote interconnection /	
— Sampling interval, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
Number of incoming interconnections	250
Number of outgoing interconnections	250
Data length of all incoming interconnections, max.	8 000 byte
Data length of all outgoing interconnections, max.	8 000 byte
<ul> <li>data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum</li> </ul>	2 000 byte
performance data / PROFINET CBA / remote interconnection /	with cyclic transfer / header
— Transmission frequency: Transmission interval, min.	1 ms; Depending on preset communication load, number of interconnections and data length used
<ul> <li>number of remote connections to input variables / with PROFINET CBA / with cyclic transfer / maximum</li> </ul>	300
<ul> <li>number of remote connections to output variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	300
<ul> <li>data volume / as user data for remote interconnections with input variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	4 800 byte
<ul> <li>data volume / as user data for remote interconnections with output variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	4 800 byte
<ul> <li>data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum</li> </ul>	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INET / acyclic / header
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	2x PN OPC/1x iMap
<ul> <li>HMI variable updating</li> </ul>	500 ms
<ul> <li>Number of HMI variables</li> </ul>	1 000
<ul> <li>Data length of all HMI variables, max.</li> </ul>	32 000 byte
performance data / PROFINET CBA / PROFIBUS proxy function	onality / header
— supported	Yes; 32 PROFIBUS slaves max. connectable
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	64
usable for PG communication	63
— reserved for PG communication	1
<ul><li>— adjustable for PG communication, max.</li></ul>	0
usable for OP communication	63
<ul> <li>reserved for OP communication</li> </ul>	1
<ul><li>— adjustable for OP communication, max.</li></ul>	0
<ul> <li>usable for S7 basic communication</li> </ul>	62
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	0
<ul> <li>usable for S7 communication</li> </ul>	62

— reserved for S7 communication	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	0
<ul> <li>usable for routing</li> </ul>	31
<ul> <li>reserved for routing</li> </ul>	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	63; Max. 63 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	400; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	1 200
• preset, max.	300
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	16
Number of messages	
• overall, max.	512
• in 100 ms grid, max.	128
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	512
Number of additional values	
• with 100 ms grid, max.	1
• with 500, 1000 ms grid, max.	10
Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
<ul><li>Variables</li></ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	70; Status/control
Forcing	
• Forcing	Yes
<ul><li>Forcing, variables</li></ul>	Inputs/outputs, bit memories, distributed I/Os
<ul> <li>Number of variables, max.</li> </ul>	256
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
7 thibloth tomporataro daring operation	
• min.	0 °C

• max.	60 °C	
configuration / header		
Configuration software		
• STEP 7	Yes	
configuration / programming / header		
Command set	see instruction list	
<ul> <li>Nesting levels</li> </ul>	7	
<ul> <li>Access to consistent data in process image</li> </ul>	Yes	
<ul> <li>System functions (SFC)</li> </ul>	see instruction list	
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list	
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
configuration / programming / number of simultaneously active	SFC / header	
— DPSYC_FR	2; SFC 11; per interface	
— D_ACT_DP	8; SFC 12; per interface	
— RD_REC	8; SFC 59; per interface	
— WR_REC	8; SFC 58; per interface	
— WR_PARM	8; SFC 55; per interface	
— PARM_MOD	1; SFC 57; per interface	
— WR_DPARM	2; SFC 56; per interface	
— DPNRM_DG	8; SFC 13; per interface	
— RDSYSST	8; SFC 51	
— DP_TOPOL	1; SFC 103; per interface	
configuration / programming / number of simultaneously active SFB / header		
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces	
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces	
Know-how protection		
<ul> <li>User program protection/password protection</li> </ul>	Yes	
Block encryption	Yes; With S7 block Privacy	
Dimensions		
Width	50 mm	
Height	290 mm	
Depth	219 mm	
Weights		
Weight, approx.	900 g	

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