## **SIEMENS**

## **Data sheet**

## 6ES7416-2FN05-0AB0



\*\*\*\*\*\*\*\*\*\*\*\* Replacement part \*\*\*\*\*\*\*\*\* SIMATIC S7-400, CPU 416F-2, Central processing unit with: work memory 5.6 MB, (2.8 MB code, 2.8 MB data), 1st interface MPI/DP 12 Mbit/s, 2nd interface PROFIBUS DP Can be used with software package Distributed Safety as of V5.2+SP2

Figure similar

| (** \$440.00 to 10                          |   |
|---|---|
| General information                         |   |
| Product type designation                    | CPU 416F-2  |
| HW functional status                        | 03  |
| Firmware version                            | V5.3  |
| Product function                            |   |
| Isochronous mode                            | Yes; For PROFIBUS only  |
| Engineering with                            |   |
| Programming package                         | STEP 7 V5.3 SP2 or higher with hardware update, Distributed Safety V5.2 SP2 or higher |
| CiR - Configuration in RUN                  |   |
| CiR synchronization time, basic load        | 100 ms  |
| CiR synchronization time, time per I/O byte | 10 µs   |
| Supply voltage                              |   |
| Rated value (DC)                            | Power supply via system power supply  |
| Input current                               |   |
| from backplane bus 5 V DC, typ.             | 0.9 A   |
| from backplane bus 5 V DC, max.             | 1.1 A   |
| from backplane bus 24 V DC, max.            | 300 mA; 150 mA per DP interface   |
| from interface 5 V DC, max.                 | 90 mA; At each DP interface   |
| Power loss                                  |   |
| Power loss, typ.                            | 4.5 W   |
| Power loss, max.                            | 5 W   |
| Memory                                      |   |
| Type of memory                              | other   |
| Work memory                                 |   |
| • integrated                                | 5.6 Mbyte   |
| <ul><li>integrated (for program)</li></ul>  | 2.8 Mbyte   |
| <ul><li>integrated (for data)</li></ul>     | 2.8 Mbyte   |
| expandable                                  | No  |
| Load memory                                 |   |
| <ul> <li>expandable FEPROM</li> </ul>       | Yes; with Memory Card (FLASH)   |
| <ul> <li>expandable FEPROM, max.</li> </ul> | 64 Mbyte  |
| <ul><li>integrated RAM, max.</li></ul>      | 1 Mbyte   |
| expandable RAM                              | Yes; with Memory Card (RAM)   |
| expandable RAM, max.                        | 64 Mbyte  |
| Backup                                      |   |
| • present                                   | Yes   |
| <ul><li>with battery</li></ul>              | Yes; all data   |
| <ul><li>without battery</li></ul>           | No  |
| ,   |   |

| Battery  |   |
|--|---|
| Backup battery   |   |
| Backup current, typ.   | 125 μA; up to 40 °C                                   |
| Backup current, max.   | 550 μA  |
| Backup time, max.  | See reference manual, module data, Chapter 3.3        |
| Feeding of external backup voltage to CPU                      | 5 V DC to 15 V DC                                     |
| CPU processing times   |   |
| for bit operations, typ.                                       | 30 ns   |
| for word operations, typ.                                      | 30 ns   |
| for fixed point arithmetic, typ.                               | 30 ns   |
| for floating point arithmetic, typ.                            | 90 ns   |
| CPU-blocks   | 00 115  |
| DB   |   |
| Number, max.   | 10 000; Number range: 1 to 16000                      |
| • Size, max.   | 64 kbyte  |
| FB   | of horse  |
| Number, max.   | 5 000; Number range: 0 to 7999                        |
| • Size, max.   | 64 kbyte  |
| FC FC  | OH NOYIO  |
| Number, max.   | 5 000; Number range: 0 to 7999                        |
| • Size, max.   | 64 kbyte  |
| OB   | ·   |
| Number, max.   | see instruction list                                  |
| • Size, max.   | 64 kbyte  |
| Number of free cycle OBs                                       | 1; OB 1   |
| Number of time alarm OBs                                       | 8; OB 10-17   |
| Number of delay alarm OBs                                      | 4; OB 20-23   |
| Number of cyclic interrupt OBs                                 | 9; OB 30-38 (shortest cycle that can be set = 500 μs) |
| Number of cyclic interrupt OBs     Number of process alarm OBs | 8; OB 40-47   |
| Number of DPV1 alarm OBs                                       | 3; OB 55-57   |
| Number of isochronous mode OBs                                 | 4; OB 61-64   |
| Number of multicomputing OBs                                   | 1; OB 60  |
| Number of mutacomputing OBs     Number of background OBs       | 1; OB 90  |
| Number of startup OBs  | 2; OB 100, 102  |
| ·  |   |
| Number of asynchronous error OBs                               | 9; OB 80-88   |
| Number of synchronous error OBs  Negting depth                 | 2; OB 121, 122  |
| Nesting depth  • per priority class                            | 24  |
| additional within an error OB                                  | 24  |
|  | 2   |
| Counters, timers and their retentivity                         |   |
| S7 counter   | 0.040   |
| Number  Patricity  | 2 048   |
| Retentivity  | V.  |
| — adjustable   | Yes   |
| — lower limit  | 0   |
| — upper limit  | 2 047   |
| — preset   | Z 0 to Z 7  |
| Counting range   |   |
| — lower limit  | 0   |
| — upper limit  | 999   |
| IEC counter  | V   |
| • present  | Yes   |
| • Type   | SFB   |
| • Number   | Unlimited (limited only by RAM capacity)              |
| S7 times   |   |
| Number   | 2 048   |
| Retentivity  |   |
| — adjustable   | Yes   |
| — lower limit  | 0   |
| — upper limit  | 2 047   |

| — preset  | No times retentive   |
|---|--|
| Time range  |  |
| — lower limit   | 10 ms  |
| — upper limit   | 9 990 s  |
| IEC timer   |  |
| • present   | Yes  |
| • Type  | SFB  |
| Number  | Unlimited (limited only by RAM capacity)   |
| Data areas and their retentivity                            |  |
| Retentive data area (incl. timers, counters, flags), max.   | Total working and load memory (with backup battery)  |
| Flag  |  |
| • Size, max.  | 16 kbyte; Size of bit memory address area  |
| <ul> <li>Retentivity available</li> </ul>                   | Yes  |
| <ul> <li>Retentivity preset</li> </ul>                      | MB 0 to MB 15  |
| <ul> <li>Number of clock memories</li> </ul>                | 8; in 1 memory byte  |
| Local data  |  |
| adjustable, max.  | 32 kbyte   |
| • preset  | 16 kbyte   |
| Address area  |  |
| I/O address area  |  |
| • Inputs  | 16 kbyte   |
| Outputs   | 16 kbyte   |
| Process image   |  |
| Inputs, adjustable  | 16 kbyte   |
| Outputs, adjustable   | 16 kbyte   |
| • Inputs, default   | 512 byte   |
| Outputs, default  | 512 byte   |
| consistent data, max.                                       | 244 byte   |
| Access to consistent data in process image                  | Yes  |
| Subprocess images   | 165  |
| · · ·   | 15   |
| Number of subprocess images, max.  Digital chappels.        | 10   |
| Digital channels  | 404.070  |
| • Inputs  | 131 072  |
| — of which central  | 131 072  |
| • Outputs   | 131 072  |
| — of which central  | 131 072  |
| Analog channels   |  |
| • Inputs  | 8 192  |
| — of which central  | 8 192  |
| <ul><li>Outputs</li></ul>                                   | 8 192  |
| — of which central  | 8 192  |
| Hardware configuration                                      |  |
| Number of expansion units, max.                             | 21   |
| connectable OPs   | 63   |
| Multicomputing  | Yes; 4 CPUs max. (with UR1 or UR2)   |
| Interface modules   |  |
| <ul> <li>Number of connectable IMs (total), max.</li> </ul> | 6  |
| <ul> <li>Number of connectable IM 460s, max.</li> </ul>     | 6  |
| <ul> <li>Number of connectable IM 463s, max.</li> </ul>     | 4; IM 463-2  |
| Number of DP masters  |  |
| • integrated  | 2  |
| • via CP  | 10; CP 443-5 Extended  |
| ● via IM 467  | 4  |
| Mixed mode IM + CP permitted                                | No; IM 467 not suitable for use with CP 443-5 Ext. and CP 443-1 EX4x, EX20, GX20 (in PROFINET IO mode) |
| via interface module  | 0  |
| Number of pluggable S5 modules (via adapter capsule in      | 6  |
| central device), max.                                       |  |
| Number of IO Controllers                                    |  |
| • integrated  | 0  |
| • via CP  | 4; No mixed operation of CP443-1 EX40 and CP443-1 EX 41/EX20/GX20,                                     |

| Number of seasons In TMA and OD- (seasons and d)  | max. 4 in central controller   |
|---|--|
| Number of operable FMs and CPs (recommended)  | I have been a fine to the second of the seco |
| • FM  | Limited by number of slots and number of connections   |
| • CP, PtP   | CP 440: Limited by number of slots; CP 441: limited by number of connections   |
| PROFIBUS and Ethernet CPs   | 14; Of which 10 CPs max. or IMs as DP master, 4 PROFINET controller maximum  |
| Slots   |  |
| required slots  | 1  |
| Time of day   |  |
| Clock   |  |
| Hardware clock (real-time)  | Yes  |
| retentive and synchronizable  | Yes  |
| Resolution  | 1 ms   |
| <ul> <li>Deviation per day (buffered), max.</li> </ul>  | 1.7 s; Power off   |
| <ul> <li>Deviation per day (unbuffered), max.</li> </ul>  | 8.6 s; For power On  |
| Operating hours counter   |  |
| • Number  | 16   |
| Number/Number range   | 0 to 15  |
| Range of values   | SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours   |
| Granularity   | 1 h  |
| • retentive   | Yes  |
| Clock synchronization   |  |
| • supported   | Yes  |
| • to MPI, master  | Yes  |
| • to MPI, slave   | Yes  |
| • to DP, master   | Yes  |
| • to DP, slave  | Yes  |
| • in AS, master   | Yes  |
| • in AS, slave  | Yes  |
| on Ethernet via NTP   | No; Via CP   |
| • to IF 964 DP  | No   |
| Time difference in system when synchronizing via  |  |
| • MPI, max.   | 200 ms   |
| Interfaces  |  |
| Number of RS 485 interfaces   | 2; Combined MPI / PROFIBUS DP and PROFIBUS DP  |
| Optical interface   | No   |
| 1. Interface  |  |
| Interface type  | MPI/PROFIBUS DP  |
|   | WI I/I NOT IDOO DI   |
| Isolated  | Yes  |
| Isolated Interface types  |  |
|   |  |
| Interface types   | Yes  |
| Interface types • RS 485  | Yes  |
| Interface types  RS 485  Output current of the interface, max.  | Yes  |
| Interface types  ● RS 485  ● Output current of the interface, max.  Protocols   | Yes Yes 150 mA   |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  | Yes Yes 150 mA Yes   |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  | Yes Yes 150 mA Yes Yes   |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave   | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye  |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  MPI  • Number of connections   | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye  |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  MPI  • Number of connections  • Transmission rate, max.  | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye  |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  MPI  • Number of connections  • Transmission rate, max.  Services  | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  A4; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s   |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication   | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication  — Routing  | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes   |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication   | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  Yes  |
| Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication   | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  Yes  Yes  Yes   |
| Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication  | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  Yes  |
| Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication  | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  Yes  Yes  Yes   |
| Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication, as client S7 communication, as server  | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Y   |
| Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication  — S7 communication, as client  — S7 communication, as server  PROFIBUS DP master | Yes 150 mA  Yes Yes Yes Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y  |
| Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication, as client S7 communication, as server  | Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Y   |

| Transmission rate, max.   | 12 Mbit/s   |
|---|---|
|   | 12 MDIVS 32   |
| Number of DP slaves, max.  Services                                       | 0£  |
| — PG/OP communication   | Voc   |
|   | Yes   |
| — Routing   | Yes; S7 routing   |
| — Global data communication   | No  |
| — S7 basic communication  | Yes   |
| — S7 communication  | Yes   |
| — S7 communication, as client   | Yes   |
| — S7 communication, as server   | Yes   |
| — Equidistance  | Yes   |
| — Isochronous mode  | Yes   |
| — SYNC/FREEZE   | Yes   |
| Activation/deactivation of DP slaves                                      | Yes   |
| <ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul> | Yes   |
| — DPV1  | Yes   |
| Address area  | 163   |
| — Inputs, max.  | 2 kbyte   |
| — Outputs, max.   | 2 kbyte   |
| — Outputs, max.  User data per DP slave                                   | 2 noyte   |
| User data per DP slave, max.  | 244 byte  |
| •   |   |
| — Inputs, max.<br>— Outputs, max.   | 244 byte 244 byte                                       |
| *   |   |
| — Slots, max.   | 244   |
| — per slot, max.  | 128 byte  |
| PROFIBUS DP slave   | 20  |
| Number of connections     CSD file  | 32  |
| • GSD file  | http://support.automation.siemens.com/WW/view/en/113652 |
| Transmission rate, max.   | 12 Mbit/s   |
| automatic baud rate search  | No  |
| Address area, max.  | 32; Virtual slots                                       |
| User data per address area, max.  | 32 byte   |
| — of which consistent, max.   | 32 byte   |
| Services  | V   |
| — PG/OP communication   | Yes; with interface active                              |
| — Routing   | Yes; with interface active                              |
| — Global data communication   | No  |
| <ul> <li>S7 basic communication</li> </ul>                                | No  |
| — S7 communication  | Yes   |
| — S7 communication, as client   | Yes   |
| <ul> <li>S7 communication, as server</li> </ul>                           | Yes   |
| Direct data exchange (slave-to-slave communication)                       | No  |
| communication) — DPV1   | No  |
|   | No  |
| Transfer memory   | 244 buto  |
| — Inputs  | 244 byte  |
| — Outputs   | 244 byte  |
| 2. Interface  | PROFINIA PR   |
| Interface type  | PROFIBUS DP   |
| Isolated  | Yes   |
| Number of connection resources  | 32  |
| Interface types   |   |
| • RS 485  | Yes   |
| Output current of the interface, max.                                     | 150 mA  |
| Protocols   |   |
| PROFIBUS DP master  | Yes   |
| PROFIBUS DP slave   | Yes   |
| PROFIBUS DP master  |   |
| <ul> <li>Number of connections, max.</li> </ul>                           | 32  |
| <ul> <li>Transmission rate, max.</li> </ul>                               | 12 Mbit/s   |
|   |   |

| <ul> <li>Number of DP slaves, max.</li> </ul>                                   | 125   |
|---|---|
| Services  | 120   |
| — PG/OP communication   | Yes   |
|   |   |
| — Routing   | Yes; S7 routing   |
| — Global data communication   | No  |
| — S7 basic communication  | Yes   |
| — S7 communication  | Yes   |
| <ul> <li>S7 communication, as client</li> </ul>                                 | Yes   |
| <ul> <li>S7 communication, as server</li> </ul>                                 | Yes   |
| — Equidistance  | Yes   |
| — Isochronous mode  | Yes   |
| — SYNC/FREEZE   | Yes   |
| <ul> <li>Activation/deactivation of DP slaves</li> </ul>                        | Yes   |
| <ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>       | Yes   |
| — DPV1  | Yes   |
| Address area  |   |
| — Inputs, max.  | 8 kbyte   |
| — Outputs, max.   | 8 kbyte   |
| User data per DP slave  |   |
| — User data per DP slave, max.  | 244 byte  |
| — Inputs, max.  | 244 byte  |
| — Outputs, max.   | 244 byte  |
| — Slots, max.   | 244   |
| — per slot, max.  | 128 byte  |
| PROFIBUS DP slave   |   |
| Number of connections   | 32  |
| • GSD file  | http://support.automation.siemens.com/WW/view/en/113652 |
| Transmission rate, max.   | 12 Mbit/s   |
| Address area, max.  | 32  |
| User data per address area, max.  | 32 byte   |
| — of which consistent, max.   | 32 byte   |
| Services  |   |
| — Routing   | Yes; with interface active                              |
| Transfer memory   | 100, mai internace acute                                |
| — Inputs  | 244 byte  |
|   | *   |
| — Outputs   | 244 byte  |
| Protocols   |   |
| SIMATIC communication   | v.  |
| • S7 routing  | Yes   |
| Open IE communication   | N. 00 40 4 14 14 5                                      |
| • ISO-on-TCP (RFC1006)  | Via CP 443-1 and loadable FB                            |
| — Data length, max.   | 1 452 bytes via CP 443-1 Adv.                           |
| Web server  |   |
| • supported   | No  |
| Isochronous mode  |   |
| Equidistance  | Yes   |
| Number of DP masters with isochronous mode                                      | 2   |
| User data per isochronous slave, max.   | 244 byte  |
| shortest clock pulse  | 1 ms; 0.5 ms without use of SFC 126, 127                |
| max. cycle  | 32 ms   |
| communication functions / header  |   |
| PG/OP communication   | Yes   |
| <ul> <li>Number of connectable OPs without message processing</li> </ul>        | 63  |
| Number of connectable OPs with message processing                               | 63; When using Alarm_S/SQ and Alarm_D/DQ                |
| Data record routing   | Yes   |
| Global data communication   |   |
| supported   | Yes   |
| Number of GD loops, max.  | 16  |
| •   | 16  |
| Number of GD packets, transmitter, max.      Number of GD packets receives may. |   |
| Number of GD packets, receiver, max.  | 32  |

| - Size of CD neglects   | E4 byta  |
|---|--|
| Size of GD packets, max.  Size of GD packets, max.                    | 54 byte  |
| Size of GD packet (of which consistent), max.                         | 1 variable   |
| S7 basic communication  |  |
| <ul> <li>communication function / S7 basic communication</li> </ul>   | Yes  |
| User data per job, max.   | 76 byte  |
| User data per job (of which consistent), max.                         | 1 variable   |
| S7 communication  |  |
| <ul><li>supported</li></ul>   | Yes  |
| • as server   | Yes  |
| • as client   | Yes  |
| <ul> <li>User data per job, max.</li> </ul>                           | 64 kbyte   |
| <ul> <li>User data per job (of which consistent), max.</li> </ul>     | 462 byte; 1 variable   |
| S5 compatible communication   |  |
| <ul><li>supported</li></ul>   | Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5       |
| <ul> <li>User data per job, max.</li> </ul>                           | 8 kbyte  |
| <ul> <li>User data per job (of which consistent), max.</li> </ul>     | 240 byte   |
| <ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per</li> </ul> | 64/64  |
| CPU, max.   |  |
| Standard communication (FMS)  |  |
| • supported   | Yes; Via CP and loadable FB  |
| Number of connections   |  |
| overall   | 64   |
| <ul> <li>usable for PG communication</li> </ul>                       | 63   |
| <ul> <li>reserved for PG communication</li> </ul>                     | 1  |
| <ul> <li>adjustable for PG communication, max.</li> </ul>             | 0  |
| <ul> <li>usable for OP communication</li> </ul>                       | 63   |
| <ul> <li>reserved for OP communication</li> </ul>                     | 1  |
| <ul> <li>adjustable for OP communication, max.</li> </ul>             | 0  |
| <ul> <li>usable for S7 basic communication</li> </ul>                 | 62   |
| <ul> <li>reserved for S7 basic communication</li> </ul>               | 0  |
| <ul> <li>adjustable for S7 basic communication, max.</li> </ul>       | 0  |
| usable for S7 communication   | 62   |
| <ul> <li>reserved for S7 communication</li> </ul>                     | 0  |
| <ul> <li>adjustable for S7 communication, max.</li> </ul>             | 0  |
| usable for routing  | 31   |
| — reserved for routing  | 0  |
| — adjustable for routing, max.  | 0  |
| S7 message functions  |  |
| Number of login stations for message functions, max.                  | 63; Max. 63 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, |
| Number of login stations for message functions, max.                  | Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)                  |
| Symbol-related messages   | Yes  |
| SCAN procedure  | Yes  |
| Program alarms  | Yes  |
| Process diagnostic messages   | Yes  |
| simultaneously active Alarm-S blocks, max.                            | 1 000; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks  |
| Alarm 8-blocks  | Yes  |
| Number of instances for alarm 8 and S7 communication                  | 4 000  |
| blocks, max.  |  |
| • preset, max.  | 600  |
| Process control messages  | Yes  |
| Number of archives that can log on simultaneously (SFB 37             | 32   |
| AR_SEND)  |  |
| Number of messages  |  |
| • overall, max.   | 1 024  |
| • in 100 ms grid, max.  | 128  |
| • in 500 ms grid, max.  | 512  |
| <ul> <li>in 1000 ms grid, max.</li> </ul>                             | 1 024  |
| Number of additional values   |  |
| with 100 ms grid, max.  | 1  |
| • with 500, 1000 ms grid, max.  | 10   |
|   |  |
| rest commissioning tunctions  |  |
| Test commissioning functions Status block                             | Yes; Up to 2 simultaneously  |

| Single step   | Yes  |
|---|--|
| Number of breakpoints   | 4  |
| Status/control  |  |
| Status/control variable   | Yes; Up to 16 variable tables  |
| Variables   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters   |
| Number of variables, max.   | 70; Status/control   |
| Forcing   | 70, Otatus control   |
| • Forcing   | Yes  |
| • Forcing, variables  | Inputs, outputs, bit memories, peripheral inputs, peripheral outputs   |
| Number of variables, max.   | 512  |
| Diagnostic buffer   |  |
| • present   | Yes  |
| Number of entries, max.   | 3 200  |
| — adjustable  | Yes  |
| — preset  | 120  |
| Service data  |  |
| • can be read out   | Yes  |
| Standards, approvals, certificates  |  |
| CE mark   | Yes  |
| CSA approval  | Yes  |
| UL approval   | Yes  |
| cULus   | Yes  |
| FM approval   | Yes  |
| RCM (formerly C-TICK)   | Yes  |
| KC approval   | Yes  |
| EAC (formerly Gost-R)   | Yes  |
| Use in hazardous areas  |  |
| • ATEX  | ATEX II 3G Ex nA IIC T4 Gc   |
| Ambient conditions  |  |
| Ambient temperature during operation  |  |
| • min.  | 0 °C   |
| • max.  | 60 °C  |
| configuration / header  |  |
| Configuration software  |  |
| • STEP 7  | Yes  |
| configuration / programming / header  |  |
| Command set   | see instruction list   |
| Nesting levels  | 7  |
| <ul> <li>Access to consistent data in process image</li> </ul>  | Yes  |
| System functions (SFC)  | see instruction list   |
| System function blocks (SFB)  | see instruction list   |
| Programming language  | V  |
| — LAD   | Yes  |
| — FBD   | Yes  |
| — STL   | Yes  |
| — SCL   | Yes  |
| — CFC   | Yes  |
| — GRAPH   | Yes  |
|   |  |
| — HiGraph®  | Yes  |
| HiGraph® configuration / programming / number of simultaneously active  | Yes<br>e SFC / header  |
| HiGraph®  configuration / programming / number of simultaneously active  DPSYC_FR   | Yes e SFC / header 2; SFC 11; per interface  |
| — HiGraph® configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  | Yes e SFC / header 2; SFC 11; per interface 8; SFC 12; per interface   |
| — HiGraph® configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  — RD_REC  | Yes e SFC / header 2; SFC 11; per interface 8; SFC 12; per interface 8; SFC 59; per interface  |
| — HiGraph® configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  — RD_REC  — WR_REC  | Yes e SFC / header 2; SFC 11; per interface 8; SFC 12; per interface 8; SFC 59; per interface 8; SFC 58; per interface   |
| — HiGraph® configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  — RD_REC  — WR_REC  — WR_PARM                                     | Yes e SFC / header 2; SFC 11; per interface 8; SFC 12; per interface 8; SFC 59; per interface 8; SFC 58; per interface 8; SFC 55; per interface  |
| — HiGraph® configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  — RD_REC  — WR_REC  — WR_PARM  — PARM_MOD                         | Yes e SFC / header 2; SFC 11; per interface 8; SFC 12; per interface 8; SFC 59; per interface 8; SFC 58; per interface 8; SFC 55; per interface 1; SFC 57; per interface                           |
| — HiGraph®  configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  — RD_REC  — WR_REC  — WR_PARM  — PARM_MOD  — WR_DPARM            | Yes e SFC / header  2; SFC 11; per interface 8; SFC 12; per interface 8; SFC 59; per interface 8; SFC 58; per interface 8; SFC 55; per interface 1; SFC 57; per interface 2; SFC 56; per interface |
| — HiGraph® configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  — RD_REC  — WR_REC  — WR_PARM  — PARM_MOD  — WR_DPARM  — DPNRM_DG | Yes e SFC / header 2; SFC 11; per interface 8; SFC 59; per interface 8; SFC 58; per interface 8; SFC 55; per interface 1; SFC 57; per interface 2; SFC 56; per interface 8; SFC 13; per interface  |
| — HiGraph®  configuration / programming / number of simultaneously active  — DPSYC_FR  — D_ACT_DP  — RD_REC  — WR_REC  — WR_PARM  — PARM_MOD  — WR_DPARM            | Yes e SFC / header  2; SFC 11; per interface 8; SFC 12; per interface 8; SFC 59; per interface 8; SFC 58; per interface 8; SFC 55; per interface 1; SFC 57; per interface 2; SFC 56; per interface |

| SFB / header 8; SFB 52; per interface, but not more than 32 across all external interfaces 8; SFB 53; per interface, but not more than 32 across all external interfaces |  |
|--|--|
|  |  |
| 8: SER 53: per interface, but not more than 32 across all external interfaces  |  |
| e, or b oe, per interface, but not more than oz across an external interfaces  |  |
| Know-how protection  |  |
| Yes  |  |
| Dimensions   |  |
| 25 mm  |  |
| 290 mm   |  |
| 219 mm   |  |
| Weights  |  |
| 700 g  |  |
|  |  |

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